If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies		Census	Unit of measure for quantities		Consumption of purchased materials and of materials received from other establishments of your company				
			material code			Quantity	Cost, including delivery cost (freight-in)			
l: i			571 (B)			(D)	574 Millions	Thou- sands	l Dollars	
1	Hardwood logs	241111 4	Thousand board feet (inter- national 1/4 inch scale)			\$	 			
Η.	ROUGH	and boils	2411114	1	,		Ψ	 		
2	LUMBER	Hardwood	242110 5					İ		
3		Softwood	242121 2	Thou	sand			 		
4	DRESSED LUMBER	Hardwood	242117 0	board	d feet			 		
5		Softwood	242128 7		,			[[
6	Hardwood cut s furniture frames	242620 3					ι 			
7		gings, shavings, sawdust, and te	242011 5					 		
8	PLYWOOD	Hardwood	243510 5	Thouse sq. (surf meas	ft. face			 	 	
9		Softwood	243601 2	Thousand sq. ft. (3/8 inch basis)				 		
10	Reconstituted wood products, including hardboard, medium density fiberboard (MDF), particleboard							 		
11	Paints, varnishe allied products	285101 2	Gall	ons			 			
12	Flat glass (float,	321105 9					[[

CONTINUE WITH ITEM 17 ON PAGE 6

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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued												
Line No.		Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company								
	Materials, parts, and supplies			C	luantity	Cost, including deliver cost (freight-in) (E)			elivery n)			
Line	(A)		(C)	573	(D)	574 Millio		Thou-				
	(A)	(B)	(C)	(D)		IVIIIIO	ns	sands 	Dollars			
13	Fabricated metal products, including forgings	340004 1				\$						
14	Paperboard containers, boxes, and corrugated paperboard	265001 8						 				
15	Cost of all other materials and components, parts, containers, and supplies consumed.	970099 8						 				
	Describe the principal materials, etc., included in this value.							 				
								' 				
16	TOTAL Sum of lines 1–15 should equal item 10, line a					\$		 				
Item 18A. OPERATIONS PERFORMED IN THIS ESTABLISHMENT IN 1997 Mark (X) the "Yes" box for each operation performed; mark (X) "No" for all others.						y Yes		No				
1. Sawing lumber from logs or bolts						2		3780				
2.	. Contract or custom sawing lumber from logs or bolts owned	402 3731			3749							
lt	em 18B. PRODUCTS AND SERVICES OF THIS ESTABLIS	SHMENT DU	RING 1997									
INSTRUCTIONS												

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

No		Census product code	Products shipped and other receipts Value, f.o.b. plant				
ari I		581 (B)	584 Millions	Thou- I sands I	Dollars		
	I Picture MIR	MES FOR RORS	Wood	24991 11 9	\$		
:	Frames AND PICTURES		Metal	24991 15 0		Ì	
;	3 MOI	ISHED LDINGS	Wood	24991 31 7	 	 	
4	_ AND	R MIRRORS D TURES	Metal	24991 41 6			
ļ	FRAMED PICTURES		Wood	24991 61 4		Ì	
(Other than wood (metal, plastics, fiber)	24991 71 3	 		

If not shown, please enter your 11-digit Census File Number from the address label on page 1

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

No.		Products and services				Products shipped and other receipts Value, f.o.b. plant			
Line No.				code 581		(E)	1		
			(B)	Millions	Thou- sands	l Dollars			
7		roducts of natura rk, except gaskets	24992 00 0	\$	1				
8	4 Products	cigarette boxes,	oxes, silverware chests, instrument cases, cigar and microscope cases, tool or utensil cases, and ases, and chests	24994 11 3					
٤	(24994)		s and other ornaments (including ashtrays, ues, and trophies)	24994 14 7		 			
10	<u> </u>	Wood tableware	e and kitchenware	24994 16 2		 			
11		Wood fence pic	kets, posts, and rails assembled into fence sections	24994 17 0		 			
12	2	Wood toothpick depressors, drir	s, skewers, candy sticks, ice cream sticks, tongue nk mixers, and similar small wares	24994 19 6		i I			
13	,	Firewood and fu	uel wood containing an added binder, including s	24994 23 8		 			
14	- -	Bamboo, rattan products of fibre hampers	, willow and chip, basketwork, wickerwork, and related ous vegetable substances, except furniture and laundry	24994 26 1		 	 		
15	5	Lasts for boots sole patterns an	and shoes, wood and other materials; remodeled last d forms; shoe trees; and stretchers for boots and shoes	24994 41 0		 			
16	5	WOOD HANDTOOL HANDLES	Striking tool handles (axe, pick, hammer, etc.)	24994 51 9		 			
17	<u>'</u>	TIANDLLO	Other handtool handles, including spade, shovel, rake, scythe, and other mechanics, farm, garden, household, etc.	24994 54 3		 			
18	<u> </u>	Wood broom, n	nop, and paintbrush handles	24994 57 6		 	İ		
19		Other wood har mops, and brus	ndles: wood tools, tool bodies, and backs for brooms, hes	24994 58 4		 			
20		Wood dowels a otherwise advan	nd dowel pins (plain or sanded, grooved, or nced in condition)	24994 62 6		 			
21	1	Wood stepladde	ers	24994 71 7		 			
22	2	Wood rung ladd	ders (nonextension, extension, and scaffolding ladders)	24994 75 8		 			
23	B	Wood tubs and	vats, except coopered	24994 81 6		 			
24	L	Wood reels for	wire and cable	24994 85 7		 			
25	5	Wood flour		24994 89 9		 			
26	6	Machined indus	trial plywood parts	24994 92 3		 			
27	,	Softwood semir industrial dimer	machined and fully machined furniture and nsion	24994 93 1		 			
28	B	Wood toilet sea	ts, including molded wood	24994 97 2					
		Miscellaneous v	vood products, n.e.c., including articles of wood not ified – <i>Specify kind</i>						
29				24994 96 4					
30	Plastics mirror a excluding foam	and picture frame and reinforced p	s and other furnishings (except furniture components), lastics	30897 19 3					

CONTINUE WITH ITEM 18B ON PAGE 8

It	Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 –							Produ	Products shipped and other receipts			
Vo.		Products and services			Census product code		, f.o.b. p					
Line No.						581 S	584	(E)	II- I			
_	ALL OTHER	(A					(B)	Millions		Dollars		
	PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report sepa \$50,000 or more which a bove. Specify unit of m products, write "Other" a	cannot be ass leasure for qu	igned to on lantity. For	e of the lir all remaini	nes			 	 		
31	IVILIVI						18	\$!			
							26					
32							34					
33 34							42					
							59		<u> </u>			
35							67					
36							75					
37							83		<u> </u>			
38							91		<u> </u>			
39	CONTRACT											
40	WORK	Receipts for work done for the describe below products					93000 00 8	}	1	1		
									i I	1		
									1	1		
										1		
41	MISCELLA- NEOUS	Sales of scrap and refuse	e				99980 13 8	3	1			
42	RECEIPTS	Other miscellaneous receetc.)	eipts (includii	ng receipts	for repair v	work,	99980 98 9	,	1			
43	RESALES	Sales of products bough processing, or assembly items should be reported	in this establ	lishment. Th	er manufac ne cost of	cture, such	99989 00 6	3				
44	TOTAL v Sum of lin	alue of shipments and ones 1–43 column (E)					77000 00 8	\$				
lt	ems 19–21 –	Not applicable to this re	port									
R	EMARKS – Plea	se use this space for any	explanations	that may b	e essentia	l in undei	rstanding your re	ported data	7.			
lt	em 22. CERTII	FICATION – This report is	substantiall	y accurate	and has b	een prep	ared in accorda	nce with in	structio	ns.		
N 667		o contact regarding this re	eport (Print o	r type)	Teleph		ea code Numb	per	Exter	nsion		
	ame of compan	y		A			d street, city, Sta	te, ZIP Code	<u> </u>			
P	eriod covered	FROM: Month	Day	Year	TO:	: Month	D	ay	Year			
S	eriod covered ignature of auth	orized person	l	Title				Dat	.e			